



Edificio Euroconsult-Parque Empresarial Sur-Awda. Camino de lo Coriao, 17-28700 San Sebasitán de los Reyes (Madrid) - Tel: 502 021 911 Fax: 91 659 78 10 - www.euroconsult.es LABORATORIOS DE CONTROL DE CALIDAD CON DECLARACIÓN RESPONSABLE SEGÚN R.D. 410/2010 INCLUÍDD EN EL REGISTRO GENERAL DE LABORATORIOS DEL C.T.E. CON Nº MAD-L-043

## SWARCO LIMBURGER LACKFABRICK GmbH

## **ROLLER PLASTIC RP 15**

## **REPORT NUMBER: EXP 2588/18-3574 A1**



REPORT: 2588/18-3574 A1

## LABORATORY REPORT ROAD MARKING

REPORT<br/>CUSTOMER: 2588/18-3574 A1ADDRESS: SWARCO LIMBURGER LACKFABRIK<br/>GmbHADDRESS: Robert-Bosch-StraBe 17<br/>D-65582 Diez, DeutshlandTEST DATES<br/>TEST REQUESTED<br/>DATE REPORT: From 16/05/2018 to 4/06/2018<br/>EN 1871:00 and UEN EN ISO 868:03<br/>11/06/2018

 PRODUCT
 : Roller Plastic RP 15 for bicycle lanes<br/>White RAL 9016 MR (100:1) Batch:<br/>20181034

 MANUFACTURER
 : SWARCO LIMBURGER LACKFABRIK<br/>www.awarco.com/limburgerlackfabrik

 MATERIAL RECEIPT DATE
 : May 2018



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NOTE: Shore hardness is outside the scope of ENAC accreditation



REPORT: 2588/18-3574 A1

## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIKK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

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## 2.- TEST METHODOLOGY

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
_	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

#### 3.1.- Colorimetry

### 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% and standard observer of 2% according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β <b>= 0.8586</b>
Chromatic coordinates	x = 0.3204
	y = 0.3431

### 3.2.- Artificial accelerated ageing

### 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at  $23^{\circ}C \pm 2^{\circ}C$  and  $50\% \pm 5\%$  of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2 °C for 168 hours, under type II lamps (UVB-313).

### 3.2.2.- Results:

Test	Result
Initial luminance factor	β = 0.8577
	β <b>= 0.8489</b>
Final luminance factor	
	<b>Δβ = 0.0088</b>
	x = 0.3303
Final Chromatic coordinates	
	y = 0.3538



## 3.3.- Shore hardness (\*)

## 3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

3.3.2.- Results:

The result obtained was D/1:38 (The result is obtained with the average of 5 measures).





Edificio Euroconsult-Parque Empresariai Sur-Avia. Camino de lo Coriao, 17-28700 San Sebasián de las Reyes (Madrid) - Tel. 902 021 911 Fax. 91 659 78 10 - WWW.euroconsult.es LABORATORIOS DE CONTROL DE CALIDAD CON DECLARACIÓN RESPONSABLE SEGÚN R.D. 410/2010 INCLUÍDO EN EL REGISTRO GENERAL DE LABORATORIOS DEL C.T.E. CON Nº MAD-L-043

# SWARCO LIMBURGER LACKFABRICK GmbH

## **ROLLER PLASTIC RP 15**

# REPORT NUMBER: EXP 2588/18-3575



## LABORATORY REPORT **ROAD MARKING** REPORT 2588/18-3575 \* CUSTOMER SWARCO LIMBURGER LACKFABRIK GmbH ADDRESS : Robert-Bosch-StraBe 17 D-65582 Diez, Deutshland **TEST DATES** : From 21/02/2018 to 27/03/2018 TEST REQUESTED EN 1871:00 and UEN EN ISO 868:03 DATE REPORT 29/03/2018 Roller Plastic RP 15 for bicycle lanes PRODUCT : traffic yellow RAL 1023 MR(100:1). Batch: 20181035 : SWARCO LIMBURGER LACKFABRIK MANUFACTURER www.swarco.com/limburgerlackfabrik MATERIAL RECEIPT DATE : 19/02/2018 AREA MANAGER: LABORATORY DIRECTOR: Euroconsult an ECG Company Luis M. AMOR José Antonio HERGUETA

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NOTE: Shore hardness is outside the scope of ENAC accreditation



## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIKK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

## 2.- TEST METHODOLOGY

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
-	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

## 3.1.- Colorimetry

### 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at  $23^{\circ}C \pm 2^{\circ}C$  and  $50\% \pm 5\%$  of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% of and standard observer of 2° according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β <b>=</b> 0.7064
Chromatic coordinates	x = 0.4565
	y = 0.4830

#### 3.2.- Artificial accelerated ageing

#### 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2°C for 168 hours, under type II lamps (UVB-313).

#### 3.2.2.- Results:

Test	Result
Initial luminance factor	β = 0.7069
	β = 0.7044
Final luminance factor	
	Δβ <b>= 0.0025</b>
	x = 0.4555
Final Chromatic coordinates	
	y = 0.4804



## 3.3.- Shore hardness (\*)

3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

### 3.3.2.- Results:

The result obtained was D/1:37 (The result is obtained with the average of 5 measures).





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# SWARCO LIMBURGER LACKFABRICK GmbH

# **ROLLER PLASTIC RP 15**

# REPORT NUMBER: EXP 2588/18-3576



LABORATORY REPORT ROAD MARKING		
REPORT CUSTOMER	•	2588/18-3576 SWARCO LIMBURGER LACKFABRIK GmbH
ADDRESS	:	Robert-Bosch-StraBe 17 D-65582 Diez, Deutshland
TEST DATES TEST REQUESTED DATE REPORT	:	From 21/02/2018 to 27/03/2018 EN 1871:00 and UEN EN ISO 868:03 29/03/2018
PRODUCT	\$ •	Roller Plastic RP 15 for bicycle lanes traffic orange RAL 2009 MR(100:1). Batch: 20181047
MANUFACTURER	:	SWARCO LIMBURGER LACKFABRIK
MATERIAL RECEIPT DATE	;	19/02/2018
		Λ
AREA MANAGER:		LABORATORY DIRECTOR:
Luis M. AMOR		José Antonio HERGUETA

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NOTE: Shore hardness is outside the scope of ENAC accreditation

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## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIKK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

## 2.- TEST METHODOLOGY

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
-	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

#### 3.1.- Colorimetry

#### 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at  $23^{\circ}C \pm 2^{\circ}C$  and  $50\% \pm 5\%$  of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% and standard observer of 2° according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β = 0.3630
Chromatic coordinates	x = 0.5472
	y = 0.3983

#### 3.2.- Artificial accelerated ageing

## 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2 °C for 168 hours, under type II lamps (UVB-313).

#### 3.2.2.- Results:

Test	Result
Initial luminance factor	β = 0.3640
Final luminance factor	β = 0.3683
	Δβ <b>= 0.0043</b>
Final Chromatic coordinates	x = 0.5420
	y = 0.3986



## 3.3.- Shore hardness (\*)

## 3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

### 3.3.2.- Results:

The result obtained was D/1:36 (The result is obtained with the average of 5 measures).





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## SWARCO LIMBURGER LACKFABRICK GmbH

## **ROLLER PLASTIC RP 15**

## **REPORT NUMBER: EXP 2588/18-3573**



## LABORATORY REPORT ROAD MARKING

2588/18-3573 REPORT • SWARCO LIMBURGER LACKFABRIK **CUSTOMER** . GmbH : Robert-Bosch-StraBe 17 **ADDRESS** D-65582 Diez, Deutshland : From 21/02/2018 to 27/03/2018 **TEST DATES** EN 1871:00 and UEN EN ISO 868:03 **TEST REQUESTED** 29/03/2018 DATE REPORT

PRODUCT		Roller Plastic RP 15 for bicycle lanes traffic Red RAL 3020 MR(100:1). Batch:
MANUFACTURER	:	20181036 SWARCO LIMBURGER LACKFABRIK www.swarco.com/limburgerlackfabrik
MATERIAL RECEIPT DATE	:	19/02/2018

AREA MANAGER:	LABORATORY DIRECTOR:
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Luis M. AMOR	José Antonio HERGUETA

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NOTE: Shore hardness is outside the scope of ENAC accreditation



## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

## **2.- TEST METHODOLOGY**

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
-	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

#### 3.1.- Colorimetry

## 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at  $23^{\circ}C \pm 2^{\circ}C$  and  $50\% \pm 5\%$  of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% and standard observer of 2% according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β = 0.2214
Chromatic coordinates	x = 0.5867
	y = 0.3461

#### 3.2.- Artificial accelerated ageing

#### 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2 °C for 168 hours, under type II lamps (UVB-313).

#### 3.2.2.- Results:

Test	Result
Initial luminance factor	β <b>= 0.2226</b>
Final luminance factor	β = 0.2290
	Δβ = 0.0064
	x = 0.5889
Final Chromatic coordinates	
	y = 0.3476



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## 3.3.- Shore hardness (\*)

## 3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

### 3.3.2.- Results:

The result obtained was D/1:37 (The result is obtained with the average of 5 measures).

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# SWARCO LIMBURGER LACKFABRICK GmbH

## **ROLLER PLASTIC RP 15**

## **REPORT NUMBER: EXP 2588/18-3577**



## LABORATORY REPORT ROAD MARKING

REPORT	: 2588/18-3577	
CUSTOMER	: SWARCO LIMBURGER LACKFABI GmbH	RIK
ADDRESS	: Robert-Bosch-StraBe 17 D-65582 Diez, Deutshland	
TEST DATES	: From 24/05/2018 to 4/06/2018	
TEST REQUESTED	EN 1871:00 and UEN EN ISO 868:03	3
DATE REPORT	11/06/2018	

PRODUCT	*	Roller Plastic RP 15 for bicycle lanes traffic blue RAL 5012 MR(100:1). Batch:
MANUFACTURER	:	20181048 SWARCO LIMBURGER LACKFABRIK www.swarco.com/limburgerlackfabrik
MATERIAL RECEIPT DATE	:	May 2018



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NOTE: Shore hardness is outside the scope of ENAC accreditation



## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIKK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

## 2.- TEST METHODOLOGY

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
-	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

#### 3.1.- Colorimetry

#### 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% of and standard observer of 2° according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β = 0.2195
Chromatic coordinates	x = 0.2124
	y = 0.2440

### 3.2.- Artificial accelerated ageing

#### 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2 °C for 168 hours, under type II lamps (UVB-313).

### 3.2.2.- Results:

Test	Result
Initial luminance factor	β = 0.2213
	β = 0.2302
Final luminance factor	
	Δβ = 0.0089
	x = 0.2221
Final Chromatic coordinates	
	y = 0.2388



## 3.3.- Shore hardness (\*)

## 3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

### 3.3.2.- Results:

The result obtained was D/1:37 (The result is obtained with the average of 5 measures).



E N S A Y O S N°390/LE1039 LOS ENSAYOS MARCADOS (') NO ESTÁN AMPARADOS POR LA ACREDITACION ENAC

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# SWARCO LIMBURGER LACKFABRICK GmbH

## **ROLLER PLASTIC RP 15**

# **REPORT NUMBER: EXP 2588/18-3578**



LABORATORY REPORT ROAD MARKING			
REPORT CUSTOMER	6 9	2588/18-3578 SWARCO LIMBURGER LACKFABRIK GmbH	
ADDRESS	:	Robert-Bosch-StraBe 17 D-65582 Diez, Deutshland	
TEST DATES TEST REQUESTED DATE REPORT	:	From 21/02/2018 to 27/03/2018 EN 1871:00 and UEN EN ISO 868:03 29/03/2018	
<u> </u>			
PRODUCT	•	Roller Plastic RP 15 for bicycle lanes traffic Green RAL 6024 MR(100:1). Batch: 20181049	
MANUFACTURER	:	SWARCO LIMBURGER LACKFABRIK	
MATERIAL RECEIPT DATE	•	19/02/2018	
t		Λ	
AREA MANAGER:		LABORATORY DIRECTOR:	
the		St Enroconsult	
Luis M. AMOR		José Antonio HERGUETA	

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NOTE: Shore hardness is outside the scope of ENAC accreditation

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## 1.- BACKGROUND

At the request of SWARCO LIMBURGER LACKFABRIKK GmbH and in order to verify the technical characteristics of the Roller Plastic RP 15 material, EUROCONSULT S.A. received the above material to come to the realization of the tests described in the Standard EN 1871:00 and UNE EN ISO 868:03.

The test methodology used and results are expressed in this report.

### **2.- TEST METHODOLOGY**

-	Road marking materials. Road marking performance for road users EN 1436:2009
-	Road marking materials. Physical properties EN 1871:00
_	Plastics. Methods of exposure to laboratory light sources. Part 3: UV lights UNE-EN ISO 4892-3:2016
-	Plastics and ebonite. Determination of identation hardness by means of a durometer (Shore hardness)UNE EN ISO 868:03



### 3.- RESULTS

#### 3.1.- Colorimetry

#### 3.1.1.- Test Methodology:

The test is performed according to Annex A of the Standard EN 1871. Colorimetry is measured after seven days drying at  $23^{\circ}C \pm 2^{\circ}C$  and  $50\% \pm 5\%$  of relative humidity. Measures are determined on the upper surface.

Chromatic coordinates and luminance factor are determined with a spectrocolorimeter, using the iluminant D65, geometry 45% and standard observer of 2° according to Annex C of the Standard EN 1436.

#### 3.1.2.- Results:

Test	Result
Luminance factor	β = 0.2310
Chromatic coordinates	x = 0.3076
	y = 0.4932

#### 3.2.- Artificial accelerated ageing

#### 3.2.1.- Test methodology:

Two test pieces of aluminum are prepared (150 mm x 75 mm x 0.6 mm). A film of material is applied with a spreader suitable, they are maintained for 7 days in horizontal position at 23°C  $\pm$  2°C and 50%  $\pm$  5% of relative humidity. The color and the luminance factor are measured immediately before starting the test.

The test pieces are subjected to exposure to artificial accelerated ageing chamber, Q.U.V. Q-Panel Company(reference number: 176), according to Standard EN 1871 and to Standard ISO 4892-3, with cycles of 8 hours UV light at 60 °C  $\pm$  2 °C and 4 hours condensation at 50 °C  $\pm$  2 °C for 168 hours, under type II lamps (UVB-313).

#### 3.2.2.- Results:

Test	Result
Initial luminance factor	β = 0.2278
Final luminance factor	β = 0.2342
	Δβ = 0.0064
Final Chromatic coordinates	x = 0.3102
	y = 0.4844



## 3.3.- Shore hardness (\*)

## 3.3.1.- Test methodology:

The test is performed according to Standard EN ISO 868. The thickness of the specimen was 6 mm. The temperature of the test was at 20°C.

### 3.3.2.- Results:

The result obtained was D/1:37 (The result is obtained with the average of 5 measures).