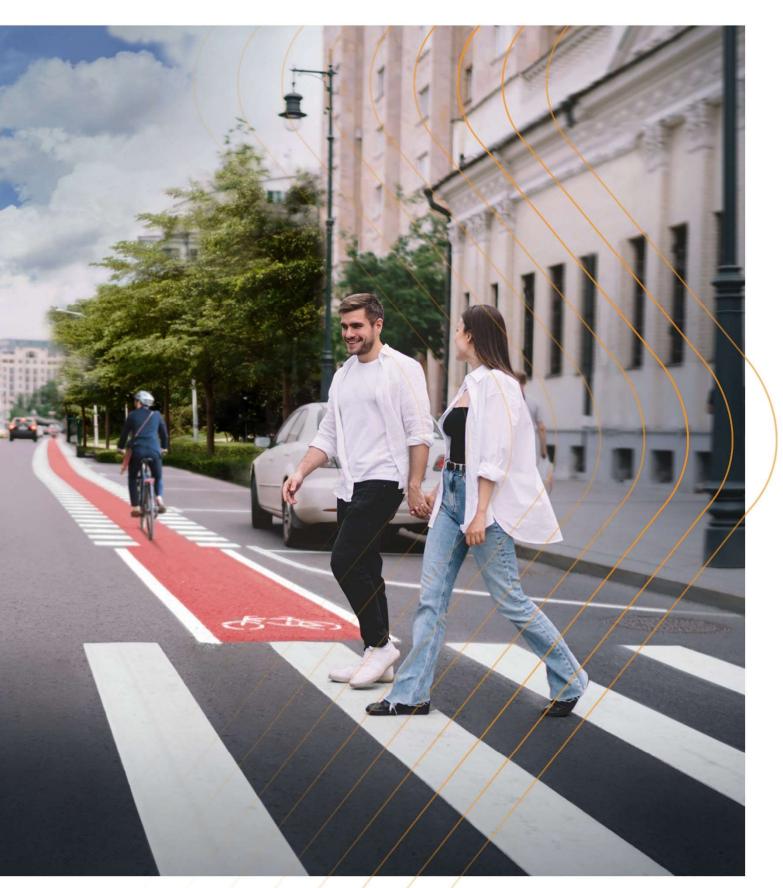
TECHNICAL INFORMATION THINNER









THINNER

Version: 2025-06-05

| 1 | Thi | nner for HS paint | 3 |
|---|-----|--|---|
| | 1.1 | Field of application | 3 |
| | 1.2 | Technical Data | 3 |
| 2 | Thi | nner for High Temperature and Manual Application | 3 |
| | 2.1 | Field of application | 3 |
| | 2.2 | Technical Data | 3 |
| 3 | Spe | ecial Cleaner for Marking Machines | 3 |
| | 3.1 | Field of application | 3 |
| | 3.2 | Technical Data | 3 |
| 4 | Thi | nner LO 1009 | 4 |
| | 4.1 | Field of application | 4 |
| | 4.2 | Technical Data | 4 |
| 5 | Thi | nner for 2-C EP | 4 |
| | 5.1 | Field of application | 4 |
| | 5.2 | Technical Data | 4 |
| 6 | Thi | nner for PU/ACRYL | 5 |
| | 6.1 | Field of application | 5 |
| | 6.2 | Technical Data | 5 |
| 7 | Thi | nner for 1-C EP | 5 |
| | 7.1 | Field of application | 5 |
| | 72 | Technical Data | 5 |

Important Information:

Please consider our General Terms and Conditions and the general notes of the Technical Information Sheet! No liability is accepted for any errors! The information is provided to our best knowledge and experience. This information is, however, no warranty for any properties of the material. We provide this information without obligation, also regarding the rights of third parties. The user has to make sure that the material is appropriate for the respective application.



1 Thinner for HS paint

1.1 Field of application

- improvement of spray properties of High Solid paints
- not applicable to improve the spray properties by high temperatures!

1.2 Technical Data

| ArtNo. | 3080 |
|---------------------|--|
| Density | approx. 0.7-0.8 kg/l |
| Colour | transparent |
| Storage stability | 12 months, in sealed original packaging; protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed. |
| Quantity to be used | max. 2 % |

2 Thinner for High Temperature and Manual Application

2.1 Field of application

- improves spray properties of High-Solid-paints
- improves bead embedding by preventing fast skin building when using HS-paints at temperatures above 25°C (see Technical Information of HS-paints)
- makes manual application easier

2.2 Technical Data

| ArtNo. | 3160 |
|---------------------|--|
| Density | approx. 0.9-1.0 kg/l |
| Colour | transparent |
| Storage stability | 12 months, in sealed original packaging; protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed. |
| Quantity to be used | max. 1-2% |

3 Special Cleaner for Marking Machines

3.1 Field of application

- is used to clean marking machines and tools
- especially applicable for 2-comp. marking machines (high cleaning power)

3.2 Technical Data

| ArtNo. | 3086 |
|---------|----------------------|
| Density | approx. 0,9-1,0 kg/l |
| Colour | transparent |



| Storage stability | 12 months, in sealed original packaging; |
|--------------------|---|
| Storage Stability | protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| | The regulations and instructions concerning appropriate transport, handling, storage, first |
| Identification | aid measures, toxicology and ecology are stated in our material safety data sheets! The |
| | instructions stated on the product label and in the MSDS must be followed. |

4 Thinner LO 1009

4.1 Field of application

- improves processing properties of primers (primer for tapes and thermoplastic), silver bronze and cleaning of tools
- cleaning working equipment

4.2 Technical Data

| ArtNo. | 3020 |
|---------------------|---|
| Density | approx. 0.8-0.9 kg/l |
| Colour | transparent |
| Storage stability | 12 months, in sealed original packaging; protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed |
| Quantity to be used | max. 2-5 % |

5 Thinner for 2-C EP

5.1 Field of application

- improves the spray properties of 2-C EP-products
- the following products are applicable with Thinner for 2-C EP:
 - LIMBOROUTE 2-C K809 (Art.-No.: 14809A)
 - 2-C Primer for 2-C FLUOX (Art.-No.: 8119016)
 - SWARCOGLOW 2-C Primer (Art.-No.: 8139016)
 - 2-C EP-primer (Art.-No.: 8609000)
- LIMBOROUTE 2-C K809 mixed with Thinner for 2-C EP improves bead embedding

5.2 Technical Data

| ArtNo. | 3130 |
|---------------------|--|
| Density | approx. 0.8-0.9 kg/l |
| Colour | transparent |
| Storage stability | 12 months, in sealed original packaging; protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed. |
| Quantity to be used | max. 2-5 % depends on product (see Technical Information) |



6 Thinner for PU/ACRYL

6.1 Field of application

- improves the spray properties of Acryl / PU products
- the following products are applicable with Thinner PU/ACRYL:
 - 2-C UV-Clear Varnish (Art.-No.: 8616)
 - 2-C FLUOX daylight luminescent paint (Art.-No.: 811....)
 - SWARCOGLOW 2-C Paint (Art.-No.: 813....)
 - SWARCOCRYL 2-C Indoor (Art.-No.: 1086)
 - 2-C Sports Field Paint (Art.-No.: 6009016)
 - SWARCOPUR 2-C Indoor (Art.-No.: 1075)

6.2 Technical Data

| ArtNo. | 8630 |
|---------------------|--|
| Density | approx. 0.8-0.9 kg/l |
| Colour | transparent |
| 04 | 12 months, in sealed original packaging; |
| Storage stability | protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed. |
| Quantity to be used | max. 2-5 % depends on product (see Technical Information) |

7 Thinner for 1-C EP

7.1 Field of application

- improves the spray properties of one component Epoxy products
- the following products are applicable with Thinner for EPOXY ONEPACK:
 - SWARCO EPOXY ONEPACK (Art.-No.: 14700)

7.2 Technical Data

| ArtNo. | 3120 |
|---------------------|--|
| Density | approx. 0.8-0.9 kg/l |
| Colour | transparent |
| Storage stability | 12 months, in sealed original packaging; protect from frost and direct sun light |
| Standard packaging | cans with 5/10/30 I filling weight |
| Identification | The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed. |
| Quantity to be used | max. 2-5 % depends on product (see Technical Information) |