

TECHNICAL INFORMATION

# LIMBOROUTE 2-COMPONENT K809



# LIMBOROUTE 2-COMPONENT K809

Art.-No.: 14809, white airspray technique

Art.-No.: 14809A, white airless technique

Version: 2020-05-11

<b>1</b>	<b>Main characteristics / Fields of application .....</b>	<b>3</b>
<b>2</b>	<b>Technical Data .....</b>	<b>3</b>
<b>3</b>	<b>Processing instructions.....</b>	<b>4</b>
3.1	Preparation of material and application techniques .....	4
3.2	Optimizing of application properties .....	4
<b>4</b>	<b>Road surfaces / pretreatment.....</b>	<b>4</b>
4.1	General information .....	4
4.2	Concrete and cement-bound surfaces .....	4
4.3	Bituminous surfaces .....	5
4.4	Cobbled pavement .....	5
4.5	Floor coatings .....	5
<b>5</b>	<b>Application technique .....</b>	<b>5</b>
<b>6</b>	<b>Test reports / Field test reports.....</b>	<b>6</b>
6.1	Table 1: Test reports by BASt (German Road Institute) .....	6
6.2	Table 2: Field test reports by DSGS (German Road Marking Society) .....	6

## Important Information:

Please consider our General Terms and Conditions and the general notes of the Technical Information Sheet! No liability is accepted for any errors! The information is provided to our best knowledge and experience. This information is, however, no warranty for any properties of the material. We provide this information without obligation, also regarding the rights of third parties. The user has to make sure that the material is appropriate for the respective application.

# 1 Main characteristics / Fields of application

## LIMBOROUTE 2-Component K809...

- is a high quality, low-solvent, aromatic-free 2-component high solid paint based on modified epoxy and polyaminoamide hardeners
- is a tried and tested, thin-layered marking material with excellent technical properties for the application on humid surfaces (e.g. fresh concrete and/or residual humidity > 4 %, alleys, forest roads)
- has been tested on the turntable simulator of the German Road Institute (BASt) and approved as Type I and Type II marking and also as part of a marking system with LIMBOPLAST D480 structure, LIMBOPLAST textured plastic/structured plastic R and LIMBOPLAST D468
- is suitable for both bituminous surfaces (mastic asphalt, asphalt concrete) and concrete and cement-bound surfaces
- can be applied with common application machines
- available for airspray and airless technique
- is distinguished from conventional one-component paints by a chemical reaction that results in extended durability, resistance against chemicals and abrasion. Chemical reaction occurs alongside physical drying by evaporation of the solvent

# 2 Technical Data

<b>Color</b>	white, other colors on request		
<b>Density</b>	approx. 1.49 kg/l +/- 0.04 kg/l (with hardener)		
<b>Mixing ratio</b>	base component 2-K 809 : hardener (8623) = 20 : 1		
<b>Potlife</b>	approx. 3 days		
<b>Solid content</b>	min. 75%		
<b>Volume solid content</b>	approx. 53.48%		
<b>Solvent content</b>	max. 25%		
<b>Thinner</b>	When needed add 2% Thinner for 2-comp. EP, Art.-No.: 3130 for viscosity adjustment and for cleaning of machine and tools		
<b>Storage stability</b>	6 months in unmixed, sealed original packaging and sheltered from frost and direct sun exposure		
<b>Drying time / Trafficability</b>	The drying times stated in the BASt test report are laboratory values that may differ from field conditions depending on climate (temperature, humidity, wind), material, layer thickness and road surface. In general the marking's trafficability must be checked prior to exposing it to traffic.		
<b>Standard packaging</b>	<b>2-Comp. K809:</b> tin container with 35 kg filling weight <b>Hardener 8623:</b> cans with 1.75 kg filling weight (corresponds with mixing ratio) <b>Drop-on material:</b> paper bags with PE-inlay – 25 kg filling weight		
<b>Identification</b>	The regulations and instructions concerning appropriate transport, handling, storage, first aid measures, toxicology and ecology are stated in our material safety data sheets! The instructions stated on the product label and in the MSDS must be followed.		
<b>Processing temperature</b>	min. +5°C		
<b>Surface temperature</b>	+5°C to +45°C		
<b>Layer thickness / Theoretical consumption</b>	Wet film thickness	= Dry film thickness	= Theoretical consumption
	300 µm	= 160 µm	= 0.45 kg/m <sup>2</sup> (0.3 l/m <sup>2</sup> )
	400 µm	= 214 µm	= 0.59 kg/m <sup>2</sup> (0.4 l/m <sup>2</sup> )
	600 µm	= 321 µm	= 0.89 kg/m <sup>2</sup> (0.6 l/m <sup>2</sup> )
	The actual consumption depends on the applied layer thickness and the type and state of the surface		

## 3 Processing instructions

### 3.1 Preparation of material and application techniques

Before processing LIMBOROUTE 2-Component K809 must be homogenously stirred in the original container. Then the hardener must be added into the base component at the stated mixing ratio while stirring uniformly. The exact machine adjustments depend on the application conditions, type of machine, desired wet film thickness, type and quantity of drop-on material and need to be made according to the machine manufacturer's instructions.

The uniform spread of marking material and drop-on material over the entire application surface must be observed. Losses of drop-on material must be regarded when adjusting bead pistol or bead dispenser.

The theoretical consumption of paint and drop-on material is listed in the BASt-test report and in the table "Theoretical consumption of material and drop-on materials" (in kg/m<sup>2</sup>) on our homepage.

Cleaning of machine (paint tank and hoses) and tools must take place before curing is complete with Thinner for 2-comp. EP (Art.-No.: 3130) exclusively. Avoid blending with other thinners or marking materials.

Before longer marking interruptions remove any paint that has already been mixed with the hardener.

### 3.2 Optimizing of application properties

The paint in its delivery state is ready for processing. In general, it is not necessary to add thinner but for optimizing the material's spray properties add approx. 2 % Thinner for 2-comp. EP (Art.-No.: 3130). Remaining LIMBOROUTE 2-Component K809 (from the day before) must be applied completely before new paint is filled into the machine's paint tank. Use thinner recommended by the manufacturer only.

## 4 Road surfaces / pretreatment

### 4.1 General information

The surface must be dry, clean, free from grease, oil and loose gravel and other contaminations. The surface and potential existing old markings must be checked for their carrying capacity and compatibility with the material to be applied. In case of doubt, test applications and adhesion tests are required. Ideally, old markings should be removed with appropriate mechanical procedures.

**Attention:** LIMBOROUTE 2-Comp. K809 is not suitable for large scale asphalt markings.

### 4.2 Concrete and cement-bound surfaces

The pavement components that prevent good bonding, especially on new concrete, like fine mortar layers, concrete slurries, concrete after-treatments as setting retarders, paraffin, impregnations on silicate basis etc. must be appropriately removed (e.g. with high pressure water jet, fine millcut or similar). We recommend conducting test applications. In case of doubt address your concerns in written form.

When applying the paint to concrete or cement-bound surfaces, bubble formation is likely occur. In order to prevent the formation of bubbles the concrete should be pretreated with LIMBOROUTE 2-Compoment K809 blended 1:1 with Thinner for 2-comp. EP (Art.-No.: 3130), wet film thickness approx. 200µm. Once dried, a second, undiluted layer can be applied.

Before applying an initial marking instead of spraying the final marking, good bonding between temporary and final marking has to be ensured. Otherwise the initial marking needs to be removed or the surface must be pretreated.

### **4.3 Bituminous surfaces**

Any loose components such as chippings must be removed. On new asphalt surfaces additives (flux oils, adherents etc.) are detrimental to good bonding of markings and can cause discolorations. Prior to application, test markings / bonding checks are necessary. Since a mechanical removal is hardly possible, the surface should be exposed to traffic for 4 - 6 weeks or an initial marking must be applied. A bonding check is required before applying the final marking.

### **4.4 Cobbled pavement**

Natural, artificial and compound stone pavements are non-static surfaces that move. Basically such surfaces are not suitable for LIMBOROUTE 2-Component K809. No guarantee is given in case of crack formation, chippings caused by the movement of pavement parts, poor marking bonding (e.g. natural or artificial stone), penetration of moisture and wear of the marking.

### **4.5 Floor coatings**

LIMBOROUTE 2-Component K809 is suitable for floor coatings. We recommend the application of additional varnish (2-comp. UV clear varnish) or alternatively check our various indoor marking products.

## **5 Application technique**

Apply with conventional marking machines (airless or atomising technique), manually with brush or roller. For airless machines use airless quality only.

Attention: when applying with brush, roller or spray gun (e.g. jobs with stencils) take note of the paint's fast drying time.

It is absolutely necessary to immediately add the drop-on material. Otherwise the drop-on material will not be embedded properly, which will lead to poor traffic technological properties. Two layer applications are an option (first layer + drop-on material, second layer + drop-on material). Well embedded drop-on beads from the first layer will be visible when the second layer is worn off.



## 6 Test reports / Field test reports

### 6.1 Table 1: Test reports by BASt (German Road Institute)

Test report – No.	Thick- ness	Consumption		Drop- on material (DOM)	Traffic technological properties	
	mm	Material kg/m <sup>2</sup>	DOM kg/m <sup>2</sup>	Identification (divergent identification possible - see relevant test report)	New condition	Used condition
<b>Type I marking</b>						
2005 1DS 07.17	0.3	0.447	0.24	SWARCOLUX P21 T14 M25	P5, S2, R5, Q5, T2	P5, S1, R5, Q5
2018 1DS 05.09	0.3	0.447	0.30	SWARCO SOLIDPLUS 10 P21 T14 M25	P5, S1, R5, Q5, T2	P5, S2, R5, Q5
2005 1DS 04.07	0.4	0.596	0.32	SWARCOLUX P21 T14 M25	P5, S2, R5, Q5, T3	P5, S1, R5, Q5
2017 1DS 03.18	0.4	0.596	0.32	SWARCO SOLIDPLUS 10 P21 T14 M25	P5, S1, R5, Q5, T3	P5, S1, R5, Q5
<b>Type II marking</b>						
2005 1DS 05.07	0.6	0.894	0.50	MEGALUX-BEADS 600-1400 T14 K25	P6, S2, R5, RW5, Q5, T3	P6, S1, R5, RW5, Q5
2018 1DS 05.03	0.6	0.894	0.60	SWARCO SOLIDPLUS 10 425-1400 T14 MK30	P6, S1, R5, RW5, Q5, T3	P6, S1, R5, RW5, Q5
2018 1DS 05.04	0.6	0.894	0.60	SWARCOLUX 50 425-1400 T14 MK30	P6, S1, R4, RW4, Q5, T3	P6, S1, R4, RW4, Q5

### 6.2 Table 2: Field test reports by DSGS (German Road Marking Society)

Test report-no.	Stretch	Traffic exposure	Layer thickness	Bead type	Traffic technological properties
5407	A38	13 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q4, R4, RW3, S3, B4
5407.1	A38	13 month	0.6 mm edge line	Meg. 0.6-1.5 KT 18	Q4, R4, RW3, S5, B4
5463.1	B167	25 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q4, R4, RW3, S2
5495.7	B253	12 month	0.6 mm edge line	Swarco P21 (Type I)	Q4, R2, RW3, S5
5632	B167	49 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q2, R4, RW3, S2, B1
6524	A38	25 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q4, R4, RW3, S4
6525	A38	25 month	0.6 mm edge line	Meg. 0.6-1.5 KT 18	Q4, R3, RW2, S5
6543	B167	36 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q2-Q3, R4, RW3, S2
6616	A27	12 month	0.6 mm edge line	Meg. 0.6-1.5 KT 14	Q4, R4, RW3, S2
7037.2	Ind. area	13 month	0.6 mm edge line	Swarco P21 (Type I)	Q4, R4, RW2, S2
7107	Ind. area	24 month	0.6 mm edge line	Swarco P21 (Type I)	Q4, R3, S2
7490 renovation D480 structure	B61	12 month	0.3 mm K809 on D480	Swarco N°1 Solid Plus 300-850 T14 without anti-skid	Q3, R4, RW2-3
7489 renovation D480 structure	B61	12 month	0.3 mm K809 on D480	Swarco P21 without anti-skid	Q3, R3, RW1